

# Passivation Liq. Blend with Citric Acid

Part No. RXSOL-20-1108-025 — Generated 10 Oct 2026

## 1. Product and Company Identification

Product Name                   RXSOL-20-1108-025  
Product Type                   Passivation Liq. Blend with Citric Acid

Company Details:

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## 2. Composition / informationon ingredients

| Chemicals /Ingridents | CAS No.   | EC No.    | Contents weight-% | Hazard symbol/<br>Risk phrase* |
|-----------------------|-----------|-----------|-------------------|--------------------------------|
| Citric Acid           | 77-92-9   | 201-069-1 | 20-40             | R34, R36/37/38, R41            |
| Proprietary Blend     | -----     | -----     | 20-30             | -----                          |
| KoH                   | 1310-58-3 | -----     | -----             | -----                          |

## 3. Hazards Identification

Environmental Hazards                   Harmful to aquatic organism  
  
Human Health Hazards                   Burning cause sensitization by the skin contact  
  
Physical & Chemical Hazards                   None none

## 4. First Aid Measures

Ingestion                   If conscious washout mouth and give out one pint of water to drink . Do not induce vomiting without medical attention .  
  
Inhalation                   Remove to fresh air . Obtain medical attention  
  
Eye Contact                   Flush with water for at least 15 minutes. Obtain medical attention

## 5. Fire-fighting Measures

#### Extinguishing Media:-

|                            |                                                         |
|----------------------------|---------------------------------------------------------|
| Suitable                   | Non Flamable, Use extinguishing media like foam dry Co2 |
| Not suitable               | Not applicable                                          |
| Special                    | Not applicable                                          |
| Protection of fire Fighter | Not applicable                                          |

## 6. Accidental Release Measures

|                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Personal Precaution Protection & | Evacuate, isolate hazard area and deny entry.Avoid contact with: skin, eyes and clothing. Take off immediately all contaminated clothing. Note that contaminated clothing may be a fire hazard. Contaminated clothing should be soaked with water before being removed. It must be laundered                                                                                                                                                                                                                                                          |
| Environmental Protection         | Prevent from entering into drains, ditches or rivers. Use appropriate containment to avoid environmental contamination.<br><b>Clean Up Method :</b><br><b>Small Spillage:</b> Absorb or contain liquid with sand, earth or spill control material. Allow to evaporate or shovel up and place in a labeled, sealable container for subsequent safe disposal. Do not disperse using water.<br><b>Large Spillage:</b> Dike far ahead of liquid spill for later disposal. Do not flush to sewer or waterways. Prevent release to environment if possible. |

## 7. Handling and Storage

**Handling :** Respiratory & Eye System Protection Do not breath . Avoid contact with skin and eyes . In case of contact with skin , wash immediately with plenty of fresh water.

**Storage :** Store in tightly closed containers in dry, ventilated and locked hazardous chemical store with leak containment. Protect against physical damage and keep away from heat, source of ignition and incompatibles.

## 8. Exposure controls and personal protection

**Engineering Control :** Provide mechanical ventilation for confined spaces.

**Eye Protection :** Wear chemical safety goggles and face shield. Have eye-wash station available where eye contact can occur.

**Skin Protection :** Wear glove impervious to conditions of use. Additional protection may be necessary to prevent skin contact including use of apron, face shield, boots or overall.

**Respiratory Protection** : Full face shield operated at positive pressure. Self-contained breathing apparatus may be required in confined spaces or non routine or emergency situations. .

## 9. Physical and chemical properties

|                              |                                           |
|------------------------------|-------------------------------------------|
| Specific Gravity             | >1                                        |
| Approx. wt. /gallon          | 9.5 lb/gal                                |
| Viscosity                    | 3 cps                                     |
| Form                         | Liquid                                    |
| Chemical Composition         | Proprietary ingredients with CITRIC       |
| Operating Temperature        | Room temp or higher (120-160°F preferred) |
| Flash Point                  | None                                      |
| Water solubility             | Complete                                  |
| Normal working concentration | 20-33% by volume in water                 |
| pH at working concentration  | 1-2                                       |

## 10. Stability and reactivity

**Chemical Stability** : Stable

**Possibility of hazardous reaction** : Reacts with most metals producing hydrogen gas and nitrogen oxides

**Condition to avoid** : Intense heat.

**Incompatible materials** : Strong bases. Strong reducing agents. Most common metals. Organic material. Alcohols. Carbides

**Hazardous decomposition material** :Formationof hazardous combustion gases or vapours possible

## 11. Toxicological information

Routes of Entry: Inhalation. Ingestion. Toxicity to Animals: Acute oral toxicity (LD50): 3000 mg/kg [Rat]. Chronic Effects on Humans: May cause damage to the following organs: teeth. Other Toxic Effects on Humans: Hazardous in case of inhalation (lung irritant). Slightly hazardous in case of skin contact (irritant, sensitizer), of ingestion. Special Remarks on Toxicity to Animals: LDL[Rabbit] - Route: oral; Dose: 7000mg/kg Special Remarks on Chronic Effects on Humans: Not available. Special Remarks on other Toxic Effects on Humans: Acute Potential Health Effects: Skin: Causes mild to moderate skin irritation. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Eyes: Causes moderate to severe eye irritation and possible injury. Ingestion: May cause gastrointestinal (digestive) tract irritation with nausea, vomiting, diarrhea. Excessive intake may cause erosion of teeth and hypocalcemia (calcium deficiency in blood). May affect behavior/central nervous system (tremor, convulsions, muscle contraction or spasticity). Inhalation: Causes moderate respiratory tract and mucous membrane irritation. Chronic Potential Health Effects: Frequent intake of citrated beverages may cause erosion of dental enamel and irritation of

## 12. Ecological information

Ecotoxicity: Not available. BOD5 and COD: Not available. Products of Biodegradation: Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise. Toxicity of the Products of Biodegradation: The product itself and its products of degradation are not toxic.

## 13. Disposal considerations

**Neutralize** the product with lime soda or ash before dispose. Upon neutralization of remaining acid rests and rinsing water can heavy metals precipitate and these constitute hazardous waste.

**Additional information:**

Effluent must be separated and disposed of as acidic waste. The product has in the undiluted form toxic effects on soil and water. The remaining acid rests and rinsing water can lower the pH value of wastewater and therefore should not be released until it has undergone a neutralization process.

**14. Transport information**

**UN Number** Not a DOT controlled material

**UN PROPPER SHIPPING NAME** Citric Acid

**TRANSPORT HAZARD CLASS(ES) : Not Classified**

**ADDITIONAL INFORMATION :** Not a DOT controlled material

**15. Regulatory information**

Federal and State Regulations: TSCA 8(b) inventory: Citric acid Other Regulations: EINECS: This product is on the European Inventory of Existing Commercial Chemical Substances.

Other Classifications: WHMIS (Canada): CLASS E: Corrosive solid. DSCL (EEC): R36/37/38- Irritating to eyes, respiratory system and skin. S26- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. S37/39- Wear suitable gloves and eye/face protection. HMIS (U.S.A.): Health Hazard: 2 Fire Hazard: 1 Reactivity: 0 Personal Protection: e National Fire Protection Association (U.S.A.): Health: 2 Flammability: 1 Reactivity: 0 Specific hazard: Protective Equipment: Gloves (impervious). Lab coat. Dust respirator. Be sure to use an approved/certified respirator or equivalent. Wear appropriate respirator when ventilation is inadequate. Safety glasses.

**16. Other information**

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